

Product Specification

Item Code:
TP349

Product Name:
Timestrip®PLUS 8°C/46°F - 4hrs



General:

The **Timestrip®PLUS 8°C/46°F** indicates how long your product has been exposed to 8°C/46°F or above.

Inert until activated and self-adhesive, it can be stored at room-temperature then stuck to a product or package when needed (see Appendix 1 for adhesive details). It is single use and indication is irreversible. It is splashproof and there is an expiry date on each pack shipped.

How to Use

The indicators are completely inert prior to activation and can be stored at room temperature.

To activate **Timestrip®PLUS**, the surrounding temperature must be at or above the threshold temperature of 8°C so that the blue liquid can be released from the button. Fully squeeze the button and check that the word 'On' appears. If not, immediately re-squeeze the button fully. Within 2-3 minutes of activation, place the indicator below its STOP temperature for a minimum of 1 Hour so that the liquid freezes and the indicator is fully conditioned and ready to use. If the carrying card or the product to be monitored is already at or below the STOP temperature then the indicator can be stuck directly to it by removing the adhesive liner on the back.

Threshold Temp	Stop temp*	Run-Out window**	Time Marks in Hours
+8°C/+46°F	+6°C/+43°F	4 Hours	1/2, 2 & 4

* The temp at which the run-time advancement (the movement of the blue dye) will stop.

** The run-out window is calibrated to an isothermal temp of +2°C above the stated/printed Threshold temp.

I) Performance Specifications:

- Temp Accuracy: $\pm 1^{\circ}\text{C}/2^{\circ}\text{F}$
- Time Accuracy: $\pm 15\%$ in time under isothermal conditions
- Progress Isotherms: See Fig. 1
- Display: Continuous, irreversible
- Usage: The usage of the product in any assembly or production line must be agreed upon in advance, as it may alter performance specifications.

II) Product Specification:

- Button Position: Button on Top (BOT)
- Colour of Progressing Front: Blue
- Adhesive: Option 1: #2641; Option 2: #14009//Time3 – See Appendix 1
- Product drawing: See Fig. 2
- Graphics: See Fig. 3
- Other: Not suitable for immersion in water
- Remark: Run-time window length will vary slightly between production batches.

III) Product Construction:

The indicator is constructed of polymeric assembly multilayer and aluminium-plastic laminate. It encapsulates coloured liquid chemicals*.

* Maximum weight of colorant is <0.5 mg.

** Liquid chemicals are listed in the Food Chemicals Codex and/or approved by the Food and Drug Administration (FDA) under Title 21, and/or considered generally recognized as safe (GRAS).

*** All materials are non-toxic, latex, silicon and PVC free.

IV) Storage Conditions (un-activated):

- Store indoors, at room temperature up to 30°C .

V) Shelf-life:

- 2 Years – an expiry date is stated on each pack.

Fig 1: Progress Isotherm

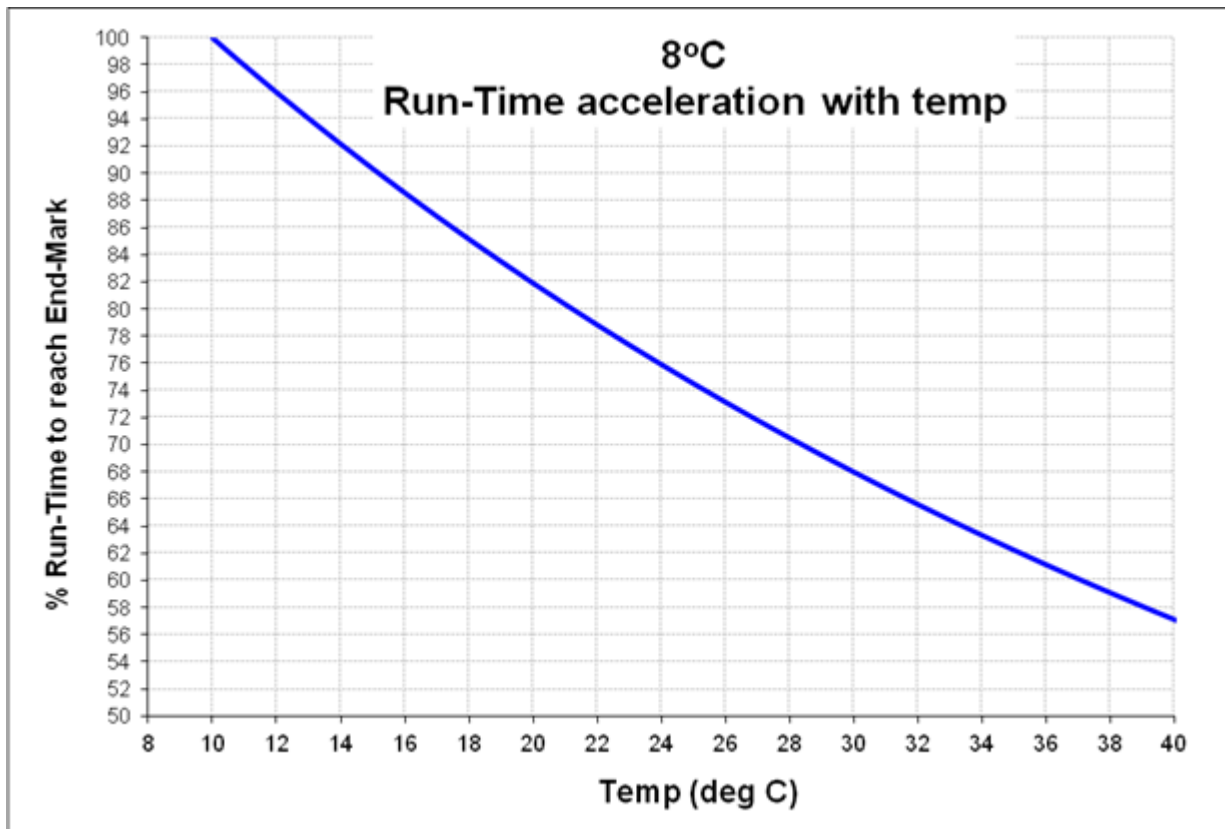


Fig 2: Product Drawing

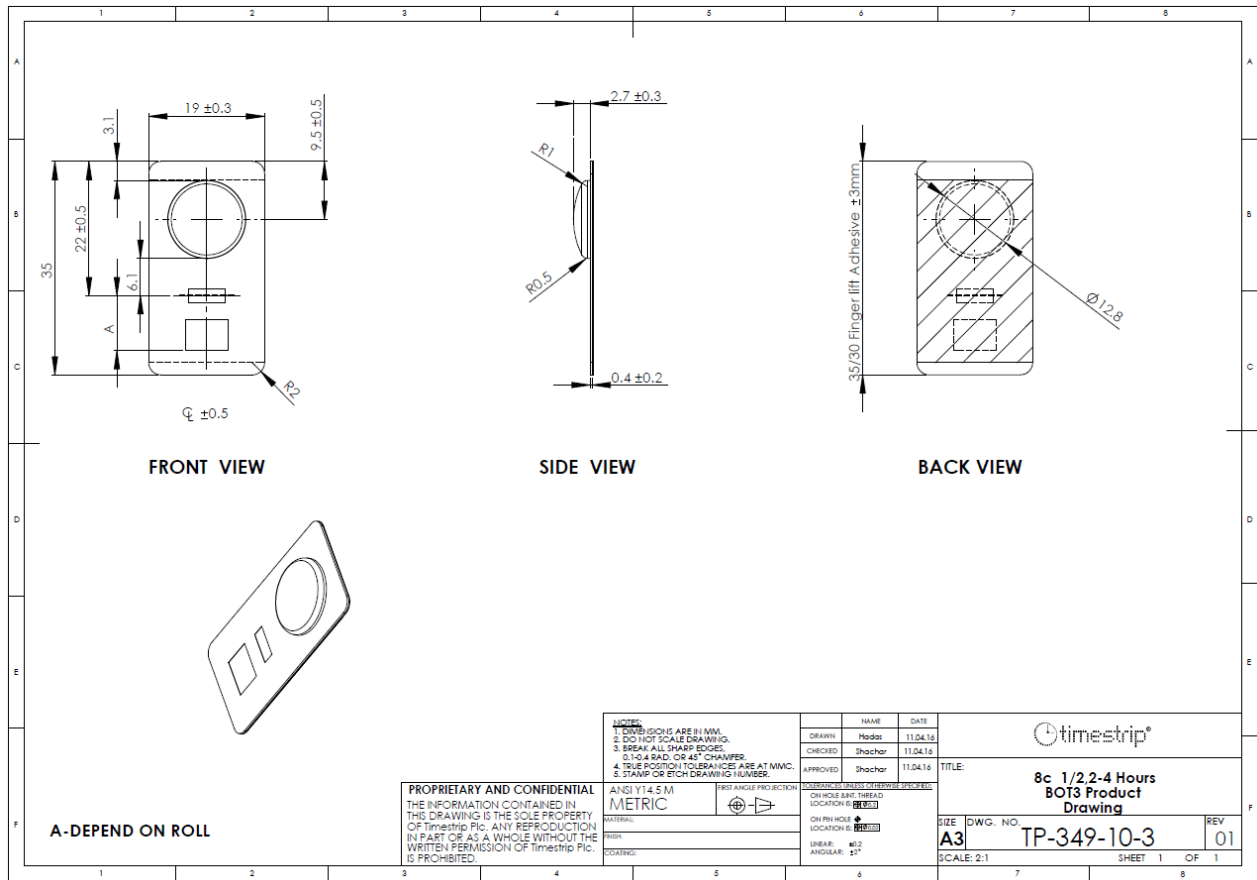


Fig 3: Graphics

100%

Before
Activation

Activated

1/2 Hours Above
Threshold Temperature

2 Hours Above
Threshold Temperature

4 Hours Above
Threshold Temperature

200%

Pantone 2756 EC TS 2735

Pantone 294 TS 654

Pantone 7459 EC TS 7459

P485 ec

Pantone 536 EC

Pantone Process Blac EC

Pantone 2756 EC TS Pantone 2735 C

*For Approval:

1. Print out, sign and Fax to +972-9-8991347
- or
2. Send a Mail with the approved graphics attached to mail.

Customer approval *			
Name		Title: TimestripPlus 8c 46 2/4 Hours BOT	
Sign.		Graphic no. 800-349	Rev. 3
Date			SH. 1 OF. 1
		Graphic Designer: DANA 02.03.17	
		Lin. Tolerance: ±0.5mm.	
		Drawing No.:	
		Printing DWG:	

Appendix 1

Option 1:

Pressure Sensitive Adhesive Data

Timestrip Adhesive - Product # 2641

	<u>SUBSTANCE</u>		<u>THICKNESS</u>
Adhesive	40gsm		
Tissue	12gsm	Adhesive & Carrier	95 micron
Adhesive	45gsm		
Liner	80gsm	Liner	70 micron

PRODUCT DESCRIPTION

A permanent tape with a tissue carrier. The adhesive is a modified acrylic, offering good UV light and chemical resistance together with high performance especially to difficult surfaces. The liner is a two side release system.

APPLICATIONS

The high tack/adhesion of 2641 makes it especially useful for applications involving the bonding of difficult substrates such as many foams, rubbers and polythene type materials. The product is also useful for various mounting applications.

<u>ADHESIVE PROPERTIES</u>		<u>20 min</u>	<u>24 hour</u>	<u>TEST METHOD</u>
Adhesion to steel	open side	1300 N/M	1400 N/M	BS7116:1990 - D
	closed side	1300 N/M	1400 N/M	BS7116:1990 - D
Shear Adhesion	open side	5 hours		BS7116:1990 - B
	closed side	5 hours		BS7116:1990 - B
Release of liner from adhesive		10 N/M		BS7116:1990 - E

THERMAL PROPERTIES

Recommended service temperature range	-40°C to 110°C	-40°F to 230°F
Application temperature range	5°C to 60°C	41°F to 140°F

SHELF LIFE

Minimum shelf life when stored in closed cartons away from direct sources of heat and sunlight. 2 Years

HEALTH AND SAFETY INFORMATION

The adhesive conforms to F&DA Regulation 175.105.

Note

Values given are average and should not be taken as a maximum or minimum for specification purposes. Specific technical details, applications information and suggested uses available.

For additional information contact us on:

QA-AD1 12/09

Option 2:

Double-sided adhesive tape with tissue carrier

Product no. 14009//Time3



■ Technical data

Adhesive carrier:	tissue paper
Adhesive system:	acrylic dispersion
Liner:	silicone paper, yellow
Thickness (without liner):	0.09 – 0.11 mm
Peel adhesion:	≥ 10 N/25 mm (DIN EN 1939)*
Shear adhesion:	1000 g/625 mm ² (DIN EN 1943)*
Recommended processing temperature:	+10 °C to +30 °C
Temperature resistance:	-30 °C to +120 °C
Condensation water resistance:	very high
Aging resistance:	very high
Plasticizer resistance:	very high

■ Application area

The double coated tape with tissue paper carrier is especially used for laminating and therefore providing self-adhesive properties for materials with smooth, slightly textured, or open-cell surface structure.

■ Product features

The adhesive system consists of a high performance, solvent-free acrylic dispersion, which is ageing resistant and has well-balanced properties regarding adhesive strength and shear adhesion.

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Document information

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Graphics	800-349	03	02.03.17
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Adhesive #14009//T3	QA-AD5	00	05.2019
Product Specification Sheet	--	02	12.2019